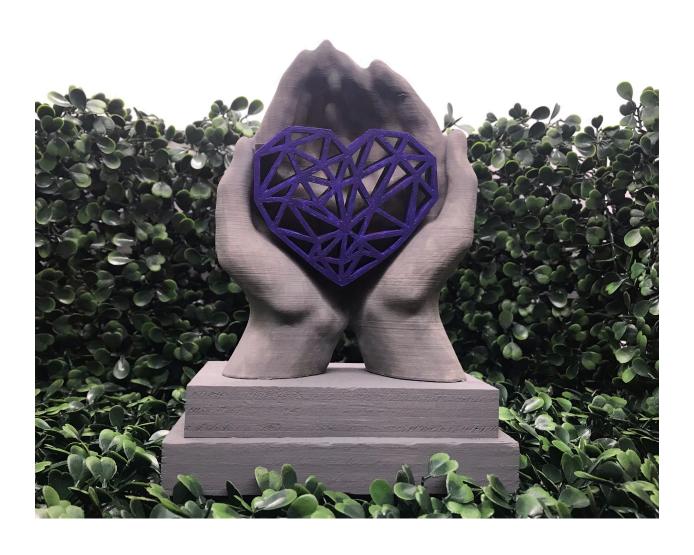
# Waukesha Strong:



# The Process:

Hands, heart and base will be made as 3 separate pieces. Starting with a foam armature, covered in cement (Pal Tiya) and joined at installation on location.

#### Materials:

Hands to be sculpted out of cement (Pal Tiya)

Heart to be formed out of cement (Pal Tiya) with a mosaic tile application.

Base: Cement (Pal Tiya) reinforced with rebar

Pal Tiya is a Cement matrix

Micro fiber reinforced and chemically created to:

- Absorb impacts
- Cure stone hard
- Designed for extreme outdoor conditions

## Steps:

Hands & Heart (same process)

- 1. Armature made of foam. Rebar embedded to sink in to base.
- 2. Two coats of cement
- 3. Sculpt as if it were clay
- 4. 30 days to cure

Mosaic application done after heart has been formed and cured. Exterior grade mastic/thinset and grout.

Base:

Cement (Pal Tiya)
Rebar embedded to be buried in the ground to secure it in place.

**Budget: Materials** 

Cement: 40 lb bag = \$169.99 \$30.00 shipping X 4 = \$800

Thinset: laticrete 254 platinum (interior/exterior) \$107.37

Mapei grout (exterior grade) 30.78 a bag X 2 = \$62.00

Pink foam 2"x 4'x8' @ \$42.00 10 sheets: \$420.00

Mosaic tiles: \$200.00

Total materials Approximately: \$2,000.00

### Labor:

Standard artist mark-up 3 x cost of materials

\$6,000.00

**Total Budget** 

\$8,000.00