

# Waukesha Strong:



# The Process:

Hands, heart and base will be made as 3 separate pieces. Starting with a foam armature, covered in cement (Pal Tiya) and joined at installation on location.

Materials:

Hands to be sculpted out of cement (Pal Tiya)

Heart to be formed out of cement (Pal Tiya) with a mosaic tile application.

Base: Cement (Pal Tiya) reinforced with rebar

Pal Tiya is a Cement matrix  
Micro fiber reinforced and chemically  
created to:

- Absorb impacts
- Cure stone hard
- Designed for extreme outdoor conditions

### Steps:

Hands & Heart (same process)

1. Armature made of foam. Rebar embedded to sink in to base.
2. Two coats of cement
3. Sculpt as if it were clay
4. 30 days to cure

Mosaic application done after heart has been formed and cured.

Exterior grade mastic/thinset and grout.

Base:

Cement (Pal Tiya)

Rebar embedded to be buried in the ground to secure it in place.

## Budget: Materials

Cement: 40 lb bag = \$169.99  
\$30.00 shipping X 4 = \$800

Thinset: laticrete 254 platinum  
(interior/exterior) \$107.37

Mapei grout (exterior grade)  
30.78 a bag X 2 = \$62.00

Pink foam  
2"x 4'x8' @ \$42.00  
10 sheets: \$420.00

Mosaic tiles:  
\$200.00

Total materials Approximately:  
\$2,000.00

Labor:

Standard artist mark-up

3 x cost of materials

\$6,000.00

Total Budget

\$8,000.00