



"Your Fabric Building Specialists"

Lower Operating Costs

The natural light inside our buildings provide an excellent work environment along with a bright interior, reducing the need for artificial lighting.

Customize

Our clear span design allows you to re-locate or extend the building at any time or even install it over existing facilities and projects.

Municipality Solutions

- Construction Meetings
- Design Build
- Foundation Designs
- Finance Programs
- General Contracting
- CAD Drawings
- State Submittals
- Scheduled Maintenance



How Strong Is Our Fabric? It's That Strong!



Toll Free: (877) 687-2453 / Local: (715) 687-2453

Email: sales@structuresunlim.com

Website: www.structuresunlim.com





"Your Fabric Building Specialists"

Services Offered



TECHNICAL
REPRESENTATIVE



A common installation method is customer supplied labor and equipment, directed by a Structures Unlimited technical consultant. This is a popular option when skilled labor is abundant and time to completion is not as important.

TURNKEY
INSTALLATIONS



A turnkey installation is the complete delivery and installation of your fabric building by Structures Unlimited, LLC for a fixed price. Typically, turnkey installations include project management, scheduling, delivery, installation, and in some cases removal of existing structures.

PROJECT
MANAGEMENT



Where installation is to be coordinated with other contractors, site restrictions are possible, special permits are required or you want an integrated solution with all your contractors, Structures Unlimited, LLC offers a total Project Management solution.

ENGINEERING
SUPPORT



Structures Unlimited offers fully engineered and non-engineered fabric buildings designed to the highest standards in the industry and in full conformance with IBC and new regulations being proposed. Structures Unlimited offers its clients full engineering services for permit application, customization and unique applications.

Structures Unlimited, LLC

118280 Forward St. | P.O. Box 35 | Stratford, WI 54484

Toll Free: 877-687-2453 | Phone: 715-687-2453 | Fax: 715-687-2331

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Musselshell County Road Department

Location: **Roundup, MT, USA**

Application: **Salt Storage**

Building Size: **40' w x 60' l**

"Your Fabric Building Specialists"



**Tom with
Musselshell
County**

"Roundup, Montana received a severe hail storm in May 2018. There was significant damage to surrounding infrastructure. The fabric building from Structures Unlimited sustained very little damage, when steel buildings were destroyed. I was very pleased at how this product held up and would highly recommend your buildings to anyone."

-Tom Stockert, Road Supervisor for Musselshell County



Notice the Structures Unlimited natural light advantage—no lights on!

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See for yourself the Structures Unlimited Natural Light Advantage!



Notice the Structures Unlimited Natural Light Advantage!



Competitor's building



No lights on!

Sound Familiar....

"Salt continues to clump up in our wood building and I'm the guy that's out there at 2:00 am while the wind is blowing sideways, poking clumps out of my auger with a stick. Salt doesn't clump up in your building. Now we take salt out of our wood building and store it in the Structures Unlimited fabric building".

Contact us at Structures Unlimited...

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- **Design Build**
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- **State Submittals**
- **Scheduled Maintenance**
- **Conceptual Renderings**



Salt & Sand Storage Solutions



120' wide



Structures Unlimited, LLC

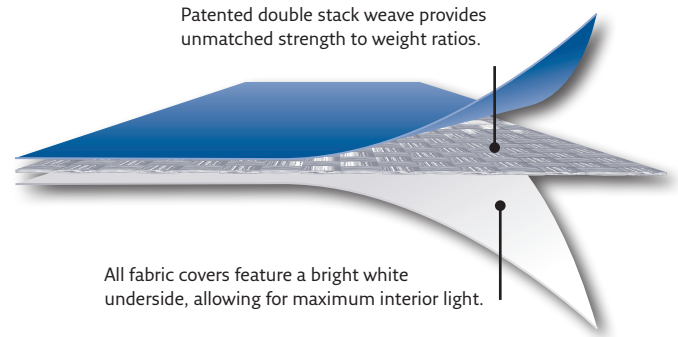
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HIGH PERFORMANCE FABRIC COVERS

STANDARD, FIRE RETARDANT (FR) & PVC

Norseman Structures' high performance fabric uses unique technology giving it tremendous strength and durability.

Covers are manufactured from polyethylene fabric which is created using a layer of woven tapes (scrim). It is then coated with a specialized 4 or 6 mil thick protective layer front and back, that helps avoid scuffing and UV damage. This combination provides a cover with increased protection against abrasion during fabrication, installation and everyday use for years to come. In addition, covers have tremendous rip, tear and puncture resistance.



BRIGHT INTERIOR ATMOSPHERE

- Fabric covers provide a building with a bright atmosphere.
- The high light transmission (up to 20.9%) allows sunlight to filter through the fabric reducing or often eliminating the need for artificial lighting during the day resulting in energy savings.
- If natural light is not desired, blackout fabric is also available.
- The unique composition ensures fabric remains pliable and resistant to ultraviolet damage.
- The fabric's properties ensure buildings are warmer in the winter and cooler in the summer.

OPTIONAL COVER MATERIALS

FIRE RETARDANT (FR) FABRIC

We recognize that some building projects may require Fire Retardant fabric and have made this option available. Laboratory testing confirms Norseman Structures' high performance fabric is "self extinguishing" which often eliminates a flame instead of adding fuel as many building materials would.

- Allows replacement of fabric covers only following a fire incident - conventional buildings may be a total loss.
- Adheres to stringent building codes required for many projects.
- Reduces flame spread to other buildings.
- Increases building escape time in case of fire.
- Increases opportunity for fire and protective services to extinguish the fire.

PVC FABRIC

Depending on your specific requirements, Norseman Structures can also provide a large selection of PVC fabrics. They are available in a variety of weights, colors, translucencies and topcoats.

Your building consultant will help you determine which cover fabric is right for your application.

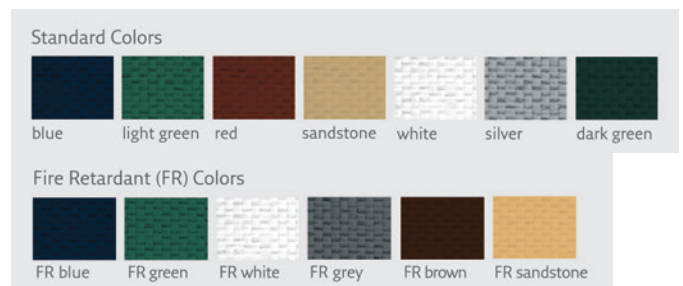
SAFE & ENVIRONMENTALLY FRIENDLY

- No toxic chemicals are used in the production of Norseman Structures' high performance fabric.

BACKED BY WARRANTY

- Standard and FR (fire retardant) covers are available with a pro-rated warranty up to 20 years. Warranty details can be found in the Norseman Structures Owners Manual shipped with your building.

WIDE COLOR SELECTION (some restrictions apply)



STANDARD & FIRE RETARDANT (FR) PROPERTIES

The following data are nominal values based on ASTM standard tests. This data should not be considered specification.

Common Tests and Specifications: Standard and Fire Retardant (FR) Fabric			
		4 mil Coating Thickness (94-95 g/m ² average each side)	6 mil Coating Thickness (142 g/m ² average each side)
Standard	Total Fabric Weight	12.0 oz/yd ² (407 g/m ²) +/- 5%	14.8 oz/yd ² (500 g/m ²) +/- 5%
	Thickness (ASTM D-1777)	23 mil (0.59 mm)	25 mil (0.64 mm)
	Grab Tensile (ASTM D-5034)	Warp: 370 lb (1664 N), Weft: 345 lb (1532 N)	Warp: 380 lb (1687 N), Weft: 350 lb (1554 N)
	Tongue Tear (ASTM D-2261)	Warp: 110 lb (488 N), Weft: 100 lb (444 N)	Warp: 80 lb (355 N), Weft: 65 lb (288 N)
	Strip Tensile (ASTM D-5035)	Warp: 275 lb/in (2444 N/5 cm), Weft: 245 lb/in (2178 N/5 cm)	Warp: 250 lb/in (2220 N/5 cm), Weft: 250 lb/in (2220 N/5 cm)
	Mullen Burst (ASTM D-3786)	655 psi (4512 kPa)	650 psi (4478 kPa)
	Trapezoidal Tear (ASTM D-4533)	Warp: 95 lb (422 N), Weft: 90 lb (400 N)	Warp: 80 lb (355 N), Weft: 75 lb (333 N)
Fire Retardant (FR)	Total Fabric Weight	12.4 oz/yd ² (407 g/m ²) +/- 5%	14.6 oz/yd ² (495 g/m ²) +/- 5%
	Thickness (ASTM D-1777)	23 mil (0.59 mm)	26 mil (0.67 mm)
	Grab Tensile (ASTM D-5034)	Warp: 360 lb (1598 N), Weft: 350 lb (1555 N)	Warp: 360 lb (1598 N), Weft: 350 lb (1555 N)
	Tongue Tear (ASTM D-2261)	Warp: 120 lb (533 N), Weft: 110 lb (489 N)	Warp: 91 lb (404 N), Weft: 70 lb (310 N)
	Strip Tensile (ASTM D-5035)	Warp: 275 lb/in (2444 N), Weft: 250 lb/in (2222 N)	Warp: 260 lb/in (2309 N/5 cm), Weft: 240 lb/in (2131 N/5 cm)
	Mullen Burst (ASTM D-3786)	675 psi (4657 kPa)	675 psi (4657 kPa)
	Trapezoidal Tear (ASTM D-4533)	Warp: 100 lb (444 N), Weft: 90 lb (400N)	Warp: 90 lb (400 N), Weft: 73 lb (324 N)
Both	Low Temp. Bend (ASTM D-2136)	Pass: -60° C (-76° F)	Pass: -65° C (-85° F)
	Light Transmission % (ASTM E-903)	White/White: Standard: 20.9%, Fire Retardant: 11.4%	Unavailable
	Water Vapor Transmission (ASTM E-96)	0.038 grains/h/ft ² /inHg (perms) 2.16 ng/Pa/s/m ²	Unavailable
	UV & Weathering (ASTM G-151)	>90% strength retention after 2000 hrs @ 0.77 W/m ² /nm	>90% strength retention after 2000 hrs @ 0.77 W/m ² /nm
	UV & Weathering (ASTM G-154)	>90% strength retention after 1200 hrs @ 1.35 W/m ² /nm	>90% strength retention after 1200 hrs @ 1.35 W/m ² /nm
	UV & Weathering (CSA-S367)	>75% strength retention after 5000 hrs @ 0.77 W/m ² /nm	Unavailable

Fire Test Results: Fire Retardant (FR) Fabric						
	4 mil FR Fabric			6 mil FR Fabric		
Base Fabric	HDPE Scrim using FR inhibitors and UV protection			HDPE Scrim using FR inhibitors and UV protection		
Surface Type	Modified LDPE coating using FR inhibitors and UV protection			Modified LDPE coating using FR inhibitors and UV protection		
California Fire Marshal	FA-51405			Does not meet requirements		
ASTM E-84-08	08-002-695	FSI: 10	SD: 110	08-002-695	FSI: 10	SD: 110
NFPA 701-2015 Test Method 1	11-002-50637	Mass Loss: 1.6 Av.	Drip: 0.8	Meets requirements		
NFPA 701-2015 Test Method 2	11-002-637(B)	Char: 268 mm (10.6 in) Av.		Meets requirements		
CAN/ULC S109-03 (Small Flame)	06-02-866	Char: 98 mm Av.		Meets requirements		
CAN/ULC S109-03 (Large Flame)	06-02-866	Char: 104 mm Av.	Drip: No	Meets requirements		
CAN/ULC S102-03	05-02-609	FSCI: 5	SD: 95	05-02-609	FSCI: 5	SD: 95
UBC 31-1	16421-108891	Char: 8.69 in Av.	Drip: No	Unavailable		
UL	Listed-R15076			Unavailable		
ULC	Listed-R20040			Unavailable		
EN 13501-1	Fire Behavior: B	Smoke: s1	Droplets: d0	Unavailable		

Fire Test Results: Standard Fabric			
Base Fabric	HDPE Scrim with UV protection		
Surface Type	Modified LDPE coating with UV protection		
ASTM E84-01	03-02-586 (A)	FSI: 10	SD: 65
CAN/ULC-S102-07	08-002-394	FSCI: 15	SD: 100

FIRE TESTING NOTE: Results of the fire tests demonstrate the fabrics will not support combustion nor contribute fuel to a fire. If the source of the fire is removed, the fabrics self extinguish and combustion ceases.

