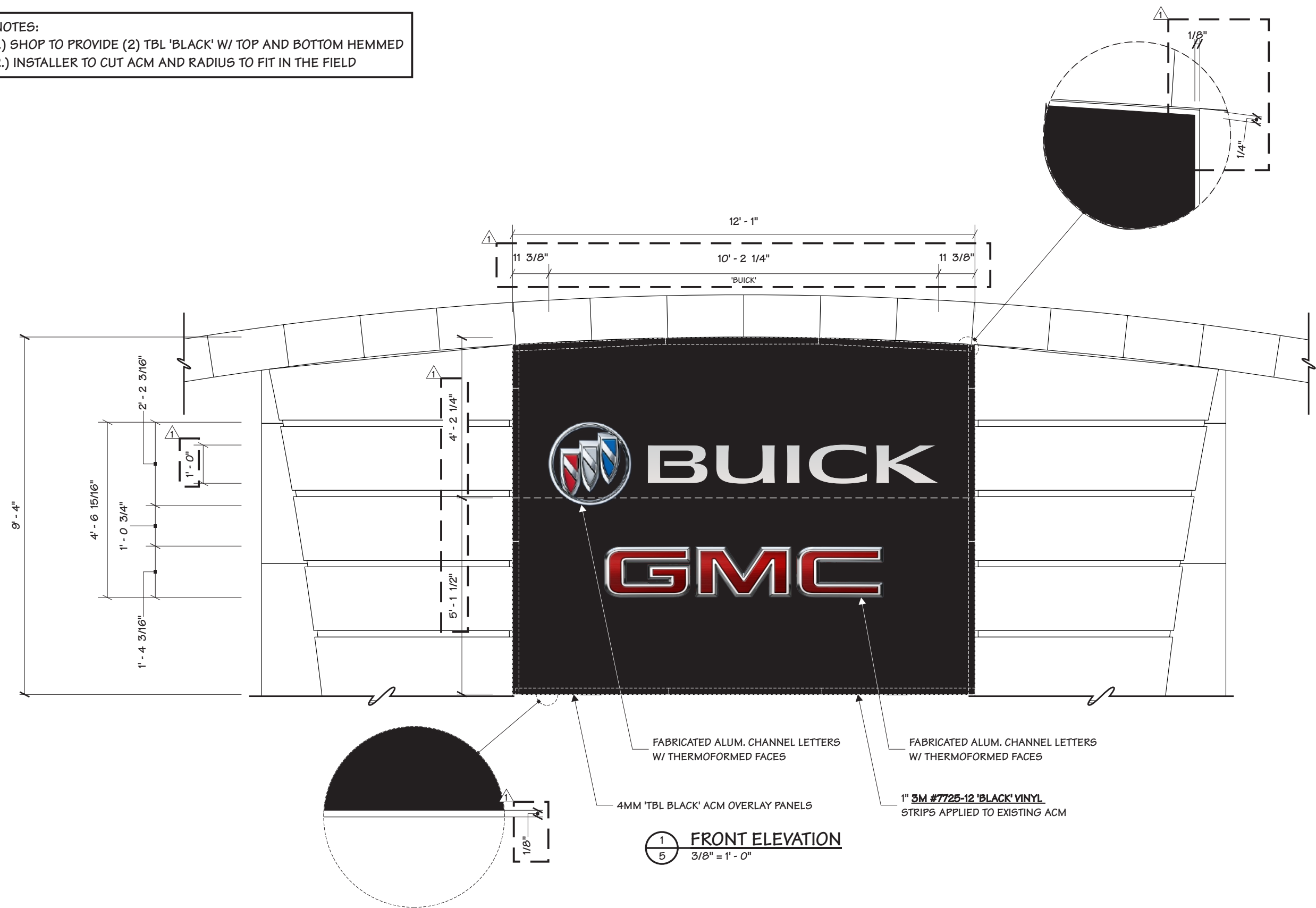


1.) SHOP TO PROVIDE (2) TBL 'BLACK' W/ TOP AND BOTTOM HEMMED
2.) INSTALLER TO CUT ACM AND RADIUS TO FIT IN THE FIELD



- 1.) CLEAN SURFACE WITH ISOPROPYL ALCOHOL
- 2.) APPLY VHB #5962 USING HAND HELD J-ROLLER
- 3.) SUPPLY AND SHIP ADHESIVE AND J-ROLLER WITH EACH ACM WORK ORDER

- 1.) (1) HAND HELD J-ROLLER #39463 (WWW.ROCKLER.COM)
- 2.) 60' - 0" X 1" WIDE 3M #7725-12 'BLACK' VINYL
- 3.) DOW 795 SILICONE: 6 TUBES
- 4.) (2) 4MM TBL 'BLACK' ACM PANELS: 5' - 1 1/2" X 12' - 6"
- 5.) (1) 4MM TBL 'BLACK' ACM PANELS: 2' - 2" X 3' - 2"



- 1.) ACM MUST BE STORED INDOORS IN CLIMATE CONTROLLED AREA WHERE TEMPERATURE IS AT OR ABOVE 55°
- 2.) PRIOR TO INSTALL PLEASE MAKE SURE IMMEDIATE AREA IS CLEAR OF VEHICLES AND PEDESTRIAN TRAFFIC
- 3.) PRIOR TO INSTALLATION OF ACM OVERLAY PANEL, BE SURE TO SCUFF THE EXISTING FACADE IN ORDER TO INCREASE ADHESION. NEXT, CLEAN EXISTING PANEL WITH ISOPROPYL ALCOHOL
- 4.) PRIOR TO INSTALLATION, INSTALLER MUST ENSURE THAT NEW OVERLAY PANELS ARE PERFECTLY ALIGNED WITH EXISTING PANELS. ONCE PANELS ARE SET THEY CAN NOT BE MOVED
- 5.) IN THE EVENT THAT THE OUTSIDE TEMPERATURE IS BELOW 50 DEGREES F. DURING INSTALLATION, INSTALLER MUST MARK THE EXISTING ACM PANEL TO NOTE WHERE THE TAPE FROM THE NEW ACM OVERLAY PANEL WILL ADHERE, AND THEN HEAT THOSE MARKS WITH A HEAT GUN PRIOR TO ATTACHING PANEL

- 6.) BEFORE ATTACHING THE NEW ACM OVERLAY PANEL, INSTALLER MUST APPLY 1/4" BEAD OF ADHESIVE (SUPPLIED BY AGI) AS SHOWN ABOVE
 - ADHESIVE MUST BE AT LEAST 1" AWAY FROM VHB TAPE.
- 7.) ONCE THE NEW ACM OVERLAY PANEL IS IN PLACE, INSTALLER MUST APPLY PRESSURE ACROSS THE VERTICAL VHB TAPE LINES USING SPECIAL ROLLER (PROVIDED IN KIT)
 - USE ADEQUATE PRESSURE TO PROMOTE THE BOND BUT BE CAREFUL AS TO NOT DAMAGE THE ACM PANEL. BE SURE RULER IS CLEAN AND FREE OF DEBRIS

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