

### DEPARTMENT OF PUBLIC WORKS



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### МЕМО

November 5, 2020

To:Board of Public WorksFrom:Greg Markel, Process Control SupervisorSubject:Clean Water Plant Chemical Bids for 2021

#### Polymer for Sludge Dewatering:

# The low bid for polymer was \$1.70/lb delivered by SNF Polydyne for their product Clarifloc CE-1795, we recommend in favor of this bid.

CE-1795 has been used through the 2020 year with good result on the centrifuge. SNF Polydyne was the low bid last year at \$1.82/lb, a \$0.12 decrease from last year or 6.6% lower. Polydyne delivers from Georgia.

#### Phosphorus removal; ferric chloride with polyaluminum chloride (PAC) as alternate:

## The low bid for ferric chloride of \$1,667.00/dry ton delivered as ferric was submitted by Kemira Co for their product PIX-311, we recommend in favor of this bid.

Kemira was the low bid last year at \$1,587.00/dry ton, a \$80/ dry ton increase from last year or 4.7%. Kemira delivers from Illinois.

The ferric alternative low bid for ChemTrade Logistics PAC was submitted at \$2,637.00/dry ton delivered of aluminum for their product Hyper+Ion 1997. ChemTrade was alternative low bid last year at \$4,170/dry ton, an \$-1,533 decrease from last year or -58%. ChemTrade delivers from Michigan.

For comparison, this calculates to an equivalent of \$1.368/gallon for Kemira PIX-311 and \$1.370/gallon for ChemTrade Logistics Hyper+Ion 1997. Our goal is to use the lowest cost chemical per removal efficiency.

Cc: Dr. Fred Abadi, Jeff Harenda, Alex Damien

			CLEAN WATER	U WAUKESHA METRO
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