Design Fugitives

1. Full Replacement in Bronze: \$10043

- Making molds for and Casting all three in Bronze and coated in Patina.
- This would allow all three to be replaced at the same time, and, as part of the casting process, would result in the creation of reusable molds that could be used for any future replacements.

2. One Replacement in Bronze and Two Molds: \$5948

- Casting the broken mask in Bronze with Patina, and making silicone-rubber molds for the other two:
- This would save money up front, while still creating the necessary molds to do castings for the other two at a later date.
- Going this route would save money up front, but result in a slightly higher cost in the long run when the other masks need to be replaced.

3. One replacement in Bronze, and Two 3D Scans: \$4778

- Casting the broken mask in Bronze with Patina, and having the other two 3D scanned.
- This would be a cheaper up-front option, but would be more expensive if (when, really - because eventually changes in weather will get to them) the other two masks break because we would have to mill a new mold and then go through the entire casting process.

4. Three Molds: \$3902

- If funds are tight up front, this would allow us to have the molds needed to cast the masks in bronze at a future date, but again would be more expensive if (when, really because eventually changes in weather will get to them) the other two masks break because we would have to then go through the entire casting process.
- This would also mean that the broken mask would not be able to be displayed since repair work done to it would likely fail rather quickly when exposed to outdoor elements.

5. Three 3D Scans: \$2145

- Again, if funds are tight up front, this would allow us to have the geometries needed to recreate the masks in bronze at a future date, but would be much more expensive in the long run because we would have to mill or 3D print a new mold for each (est. \$2750 for each mold) and then go through the entire casting process.
- This would also mean that the broken mask would not be able to be displayed since repair work done to it would likely fail rather quickly when exposed to outdoor elements.

Other notes:

• Both the bronze casting and 3D scanning companies we are in contact with are highly reputable, and work with and create robust pieces of public art and/or furnishings on a regular basis. The scenarios above are based on their recommendations and best practices. They STRONGLY recommended that we not consider the ceramic masks a permanent solution.

With all three scenarios, we would have to spend some time repairing the broken mask prior to any casting or scanning. This is an additional cost to what is above that we estimate is between \$800-1000

Vanguard Sculpture Services Ltd 3374 W HOPKINS ST MILWAUKEE WI 53216-1752



Voice 414-444-5508 Fax 414-444-3214

E-mail info@vanguardsculptureservices.com

Proposal,	Proposal/Estimate				
Number	Mask x 3				
Date	10/16/2020				

TO: Sharp Literacy Lynda Kohler

Terms	Description	Sales Person			
	3 masks aproximatily 8.5 x 11 x 5				
	Itemizated estimated Mold through mount		Unit Price		Amount
				\$	-
3	Platium Silicone rubber molds for wax casting	\$	1,000.00	\$	3,000.00
3	bronze castings incls: wax casting through metal		\$1,250.00	\$	3,750.00
	finishing, welding plus 2 stainless mounting pins			\$	-
3	Mounting plates or enclosed backs to secure pins	\$	195.00	\$	585.00
	attach and cast into place or weld post cast			\$	-
6	Patina up to 2 hours each piece	\$	65.00	\$	390.00
				\$	-
	Does not inlcude installation			\$	-
	Clay patterns may be damaged during the process			\$	-
	Repair of any damage not included.			\$	-
				\$	-
	Repair/re-assemble mask for mold making purposes			\$	-
	No Charge.			\$	-
				\$	-
	Repair of Mask as in a retoration to be displayed			\$	-
	or to retain it's aethetic qualities - \$700.00			\$	-
Balance due at completion of the cast				\$	-
				\$	-
	Suggested payment terms: 50% down to begin			\$	-
	Balance due at completion of the castings			\$	-
				\$	-
	Patinas are chemical application and will darken			\$	-
				\$	-
				\$	-
				\$	-
				\$	-
				\$	-
				\$	-
				\$	-
				\$	-
Total				\$	7,725.00